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MAN D2530 thru D2842 ME, MTE, LE Main Bearing Bolts Initial torque 300 Nm Angular torque 90-100 degrees Main Bearing Side Bolts Initial torque 80 Nm Counter Weight Bolts Initial torque 100 Nm Angular torque 90-100

~~MAN D2530 thru D2842 specs, bolt torques, manuals~~

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